

APICAL

INDUSTRIES, INC

ENGINEERING CHANGE NOTICE NO. 03911

SHEET 1 OF 1

DWG NO. 647.1400

REV: N/C

PREPARED BY: J. BECKER

DATE: 06/07/13

EFFECT ON DWG
☒ INC. ☐ UNINC.

DWG TITLE: CUTTER ASSY

APPROVED BY:

ENGR

MFG

QC

EFF:

NEXT ORDER

TRANSACTION CODES (TC):
A-ADD C-CREATE
R-REVISE D-DELETE

REASON: ADDED CONFIGURATION 647.1403 AND INCORPORATED
ECN 02962

Superseded

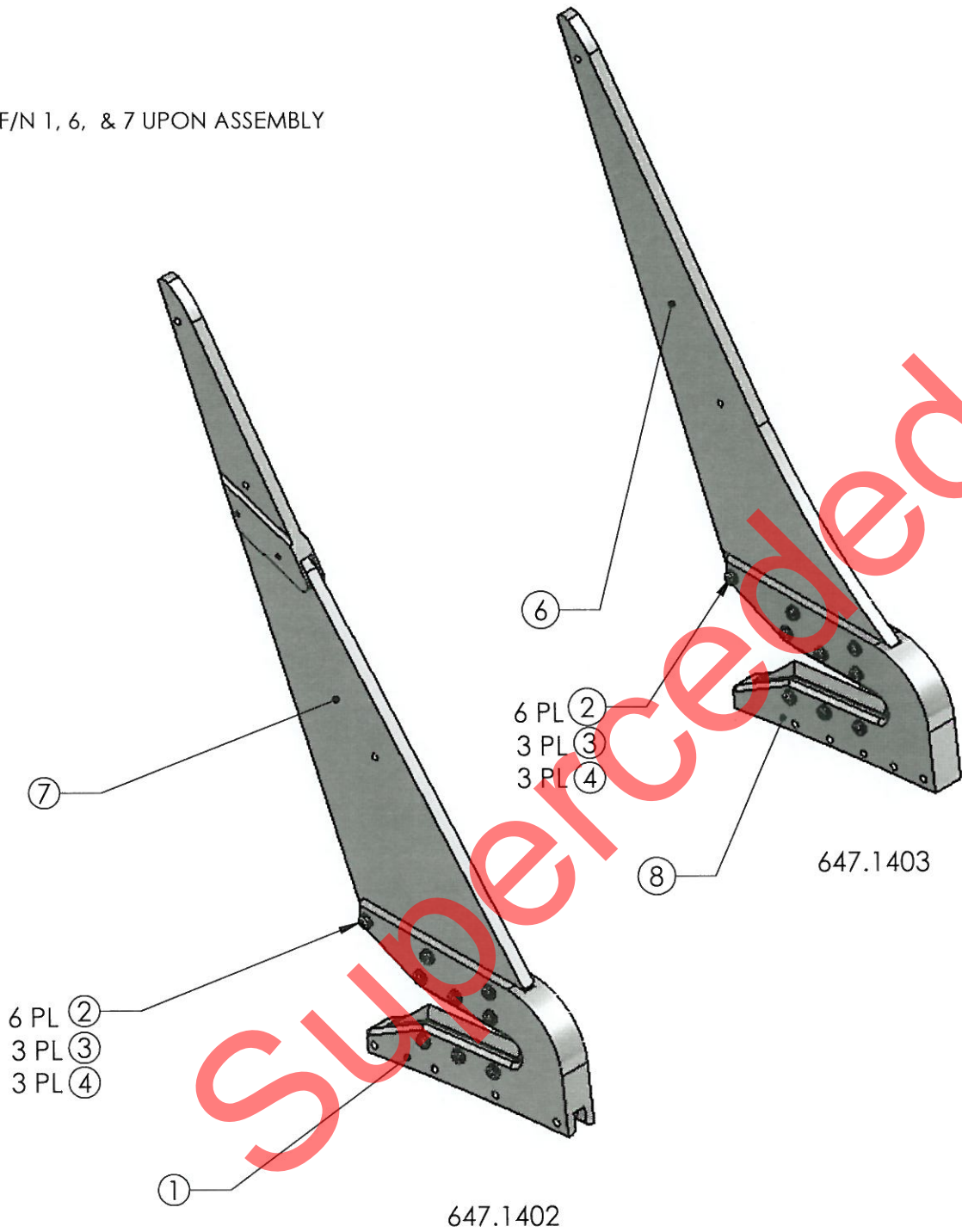
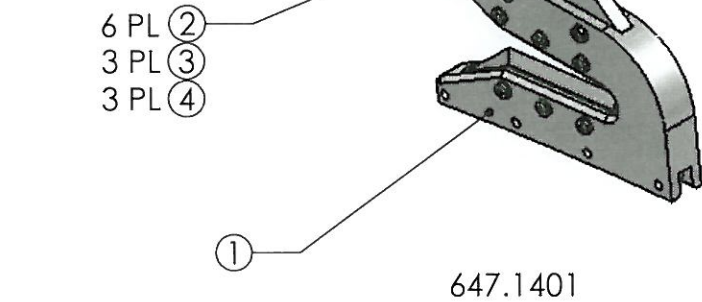
8	A	646.9702	1			CUTTER SUB ASSY (U CHANNEL)		
6	R	647.1510	1		1	UPPER DEFLECTOR		
5	R	601.2045	A/R	A/R	A/R	RTV, LOCTITE 598		
4	R	601.1541	3	3	3	NUT	MS21042L08	
3	R	601.2765	3	3	3	SCREW	MS27039-0819	
2	R	601.2764	6	6	6	WASHER	NAS1149FN832P	
	C	647.1403	<div>✕</div>			CUTTER ASSY (UPPER U CHANNEL)		
F/N	TC	PART NUMBER	.1403	.1402	.1401	DESCRIPTION	MATERIAL	SPECIFICATION
			QTY					
DOCUMENTS EFFECTED:						CHANGE CATEGORY	DER REVIEW REQUIRED	
<input type="checkbox"/> MDL <input type="checkbox"/> INSTALL INSTRUC <input type="checkbox"/> ICA <input checked="" type="checkbox"/> BOM						<input type="checkbox"/> MAJOR <input checked="" type="checkbox"/> MINOR	<input type="checkbox"/> YES <input checked="" type="checkbox"/> NO	

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NOTES:

1. IDENTIFY IAW MPP-120
2. APPLY F/N 5 AS REQUIRED TO ALL FAYING SURFACES OF F/N 1, 6, & 7 UPON ASSEMBLY

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	LAST PROTOTYPE REVISION, PR1		N/C
N/C	INITIAL RELEASE	06/15/09	P. BRAVO
A	INCORPORATED ECN'S 02962 & 03911	06/07/13	P. BRAVO



1			8	646.9702	CUTTER SUB ASSY (U CHANNEL)		
	1		7	647.1501	LOWER DEFLECTOR ASSY		
1		1	6	647.1510	UPPER DEFLECTOR		
A/R	A/R	A/R	5	601.2045	RTV, LOCTITE 598		
3	3	3	4	601.1541	NUT	MS21042L08	
3	3	3	3	601.2765	SCREW	MS27039-0819	
6	6	6	2	601.2764	WASHER	NAS1149FN832P	
	1	1	1	646.9701	CUTTER SUB ASSY		
				647.1403	CUTTER ASSY (UPPER U CHANNEL)		
				647.1402	CUTTER ASSY (LOWER)		
				647.1401	CUTTER ASSY (UPPER)		
.1403	.1402	.1401	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.
QTY				PARTS LIST			
NEXT ASSY (S)				ORIGINAL DATE	06-15-09	APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
647.1300				DRAWN BY	J. GARDINER		
				CHECKER	P. BRAVO		
				DRAWING APPROVAL	P. BRAVO		
				CONTRACT No.		CUTTER ASSY	
				UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ± 0.10 3 PLACE DECIMALS ± 0.05 ANGLES ± 5°	SIZE	CAGE CODE	DWG. NO.
					B	07MZ6	647.1400
					SCALE	NONE	REV. A
							SHEET 1 OF 1